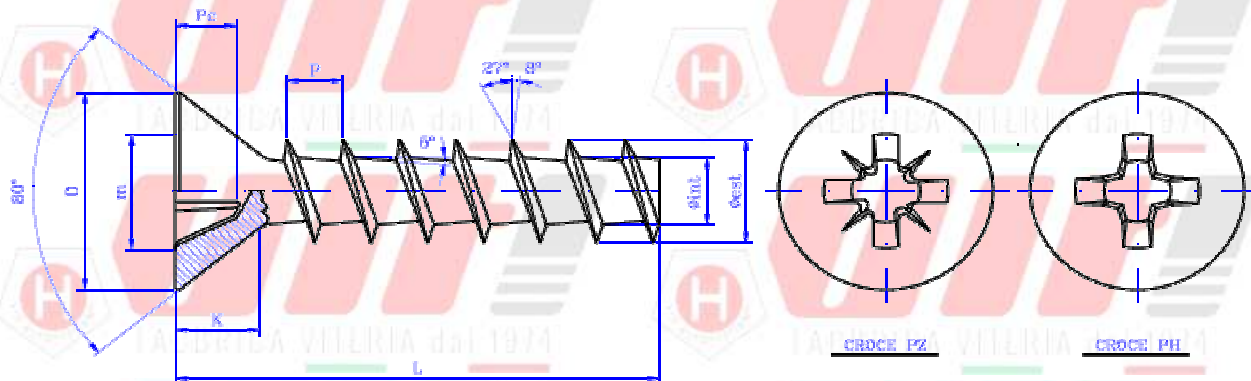


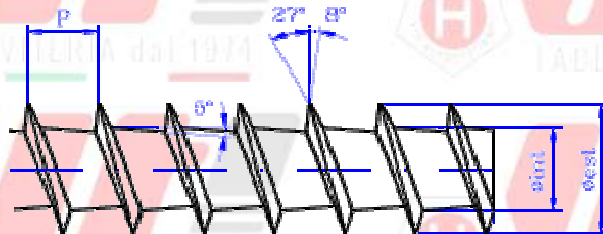
Ø Nominale		2.2	3.0	3.5	4.0	4.2	5.0	6.0
D	Max	5.60	5.60	6.90	7.50	8.00	9.50	12.00
	Min	5.30	5.30	6.54	7.14	7.64	9.14	11.57
K	Max	2.20	2.20	2.60	2.80	3.10	3.70	4.20
	Min	1.95	1.95	2.35	2.55	2.80	3.40	3.80
R	~	4.40	4.4	5.40	5.80	5.80	7.20	12.00
Impronta PH		1	1	2	2	2	2	3
M	~	2.60	3.00	4.20	4.40	4.40	5.00	6.50
PC	Max	1.32	1.80	2.03	2.26	2.26	2.87	3.15
	Min	0.86	1.35	1.40	1.63	1.63	2.26	2.49
Impronta Pz		1	1	2	2	2	2	3
M	~	2.40	2.90	3.90	4.10	4.10	4.70	6.20
PC	Max	1.35	1.83	1.93	2.16	2.16	2.74	2.97
	Min	1.10	1.58	1.47	1.70	1.70	2.28	2.51
Lunghezza	Max							
	Min							

Ø Nominale		2.2	3.0	3.5	4.0	4.2	5.0	6.0
Lunghezza vite		LUNGHEZZA STANDARD						
	Max	Min						
6.50	5.70							
9.50	8.70							
13.00	12.20							
16.00	15.20							
19.00	18.20							
22.00	21.20							
25.00	24.20							
32.00	30.70							
38.00	36.70							
45.00	43.70							
50.00	48.70							



$\varnothing$ Nominale		2.2	3.0	3.5	4.0	4.2	5.0	6.0
D	Max	4.30	5.50	6.80	7.50	8.10	9.50	10.80
	Min	4.00	5.20	6.44	7.14	7.74	9.14	10.37
K	~	1.30	1.70	2.10	2.30	2.50	3.00	3.40
Impronta PH		1	1	2	2	2	2	3
m	~	2.50	3.00	4.20	4.60	4.70	5.10	6.80
Pc	Max	1.32	1.70	2.12	2.53	2.62	3.10	3.53
	Min	1.02	1.40	1.62	2.03	2.11	2.59	2.95
Impronta Pz		1	1	2	2	2	2	3
m	~	2.40	2.80	4.00	4.20	4.40	5.00	6.30
Pc	Max	1.35	1.73	2.06	2.31	2.51	3.10	3.18
	Min	1.10	1.48	1.60	1.85	2.05	2.64	2.72

$\varnothing$ Nominale		2.2	3.0	3.5	4.0	4.2	5.0	6.0
Lunghezza vite		LUNGHEZZA STANDARD						
	Max Min							
	6.50 5.70							
	9.50 8.70							
	13.00 12.20							
	16.00 15.20							
	19.00 18.20							
	22.00 21.20							
	25.00 24.20							
	32.00 30.70							
	38.00 36.70							
	45.00 43.70							
	50.00 48.70							



Ø Nominale		2.2	3.0	3.5	4.0	4.2	5.0	6.0
Ø Est	Max	2.30	3.05	3.55	4.00	4.25	5.15	6.15
	Min	2.15	2.85	3.40	3.80	3.95	4.85	5.85
Ø Int	~	1.55	2.00	2.30	2.55	2.75	3.15	3.85
P	~	0.90	1.60	1.80	2.00	2.20	2.50	2.70
α Filetto	~	27° + 8°	27° + 8°	27° + 8°	27° + 8°	27° + 8°	27° + 8°	27° + 8°
Inc. F. Filetto		5°	5°	5°	5°	5°	5°	5°



## VITI FULL PLAST PROPRIETA' MECCANICHE

23900 LECCO ITALY - C.SO PROMESSI SPOSI, 27/M  
TEL. 0341.49.44.06 r.a. - Fax 0341.49.38.46

STABILIMENTO:  
C.SO PROMESSI SPOSI, 25/T- VIA AZZECAGARBUGLI,  
19

MAGAZZINO:  
VIA BRODOLINI, 57 (LOC. BIONE)

INTERNET: <http://www.viti.it> E-MAIL: [viti@viti.it](mailto:viti@viti.it)

1. **MATERIA PRIMA:** Acciaio da Cementazione C15B – INOX A2

2. **TRATTAMENTO TERMICO:** Carbonitrurazione

3. **TRATTAMENTO SUPERFICIALE:** Su richiesta

4. **PROFONDITA' DI CEMENTAZIONE:**

DIAMETRO (mm)	PROFONDITA' (mm)
Ø 3.00 – Ø 4.00	0.05 – 0.20
Ø 5.00	0.10 – 0.25
Ø 6.00	0.15 – 0.30

5. **DUREZZA SUPERFICIALE:**  $\geq 450$  HV<sub>0.3</sub>

6. **DUREZZA A CUORE:** 290 - 420 HV<sub>0.3</sub>

7. **TORSIONE MINIMA:**

DIAMETRO (mm)	TORSIONE (Nm)	DIAMETRO (mm)	TORSIONE (Nm)
Ø 3.00	1.50	Ø 5.00	4.40
Ø 3.50	2.00	Ø 6.00	9.00
Ø 4.00	2.70		