



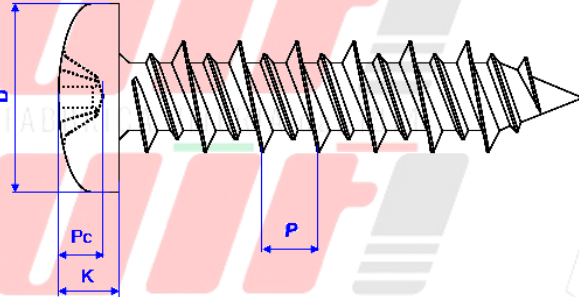
VITI HL PLAST TESTA CILINDRICA CROCE

23900 LECCO ITALY - C.SO PROMESSI SPOSI, 27/M
TEL. 0341.49.44.06 r.a. - Fax 0341.49.38.46

STABILIMENTO:
C.SO PROMESSI SPOSI, 25/T- VIA AZZECCAGARBUGLI, 19

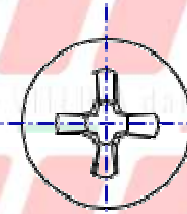
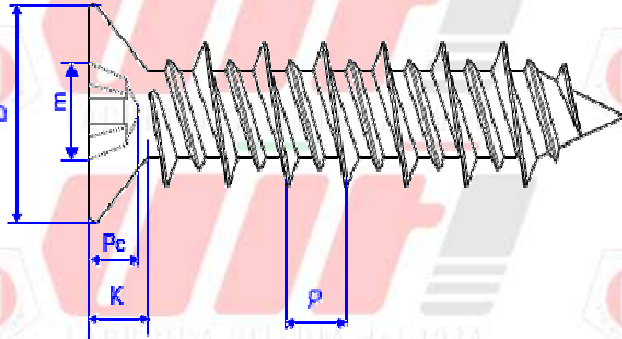
MAGAZZINO:
VIA BRODOLINI, 57 (LOC. BIONE)

INTERNET: <http://www.viti.it> E-MAIL: viti@viti.it



Ø Nominale		3.00	3.50	4.00	4.50	5.00	5.50	6.00
D	Max	4.90	5.60	6.90	7.50	8.20	9.50	10.80
	Min	4.60	5.30	6.54	7.14	7.84	9.14	10.37
K	Max	2.00	2.20	2.60	2.80	3.05	3.55	3.95
	Min	1.75	1.95	2.35	2.55	2.75	3.25	3.65
Impronta PH		1	1	2	2	2	2	3
M	~	2.70	3.00	4.20	4.40	4.60	5.00	6.50
PC	Max	1.60	1.80	2.03	2.26	2.46	2.87	3.15
	Min	1.30	1.35	1.40	1.63	1.80	2.26	2.49

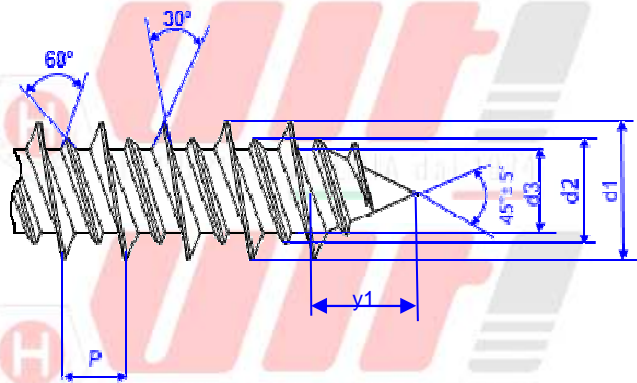
Ø Nominale		3.00	3.50	4.00	4.50	5.00	5.50	6.00
Lunghezza vite		LUNGHEZZA STANDARD						
Max	Min							
6.60	5.40							
7.75	6.40							
8.75	7.40							
9.75	8.40							
10.90	9.10							
12.90	11.10							
14.90	13.10							
16.90	15.10							
19.05	16.95							
21.05	18.95							
26.05	24.95							
31.05	29.95							
36.05	34.95							
41.05	39.95							
51.05	49.95							



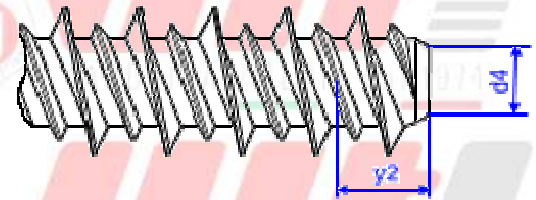
CROCE PH

Ø Nominale	3.00	3.50	4.00	4.50	5.00	5.50	6.00
D Max	4.90	5.50	6.80	7.50	8.10	9.50	10.80
Min	4.60	5.20	6.44	7.14	7.74	9.14	10.37
K ~	1.50	1.70	2.10	2.30	2.50	3.00	3.40
Impronta PH	1	1	2	2	2	2	3
m ~	2.70	3.00	4.20	4.60	4.70	5.10	6.80
Pc Max	1.55	1.70	2.12	2.53	2.62	3.10	3.53
Min	1.25	1.40	1.62	2.03	2.11	2.59	2.95

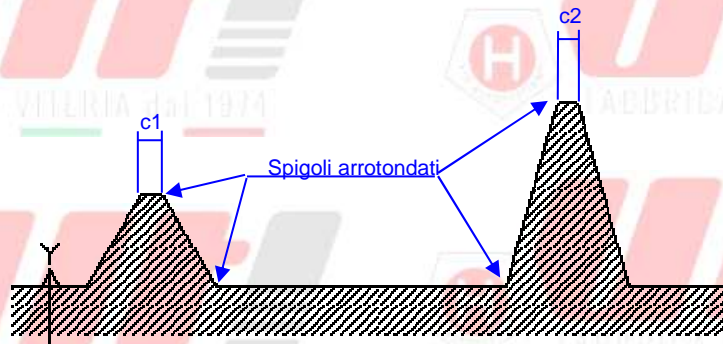
Nominale	3.00	3.50	4.00	4.50	5.00	5.50	6.00
Lunghezza vite	LUNGHEZZA STANDARD						
Max							
Min							
6.60							
7.75							
8.75							
9.75							
10.90							
12.90							
14.90							
16.90							
19.05							
21.05							
26.05							
31.05							
36.05							
41.05							
51.05							



Estremità con punta tipo C



Estremità senza punta tipo F



Ø Nominale		3.0	3.5	4.0	4.5	5.0	5.5	6.0
d1	Max	3.15	3.65	4.10	4.65	5.10	5.60	6.10
	Min	2.95	3.35	3.80	4.35	4.80	5.30	5.80
d2	Max	2.59	2.89	3.29	3.59	3.94	4.44	4.94
	Min	2.39	2.59	2.99	3.29	3.64	4.14	4.64
d3	Max	1.95	2.15	2.45	2.65	3.00	3.50	3.90
	Min	1.75	1.85	2.15	2.35	2.70	3.20	3.60
d4	Max	1.90	2.00	2.30	2.50	2.80	3.25	3.65
	Min	1.70	1.80	2.10	2.30	2.60	3.05	3.45
P	~	2.10	2.50	2.70	2.80	3.00	3.00	3.10
c1=c2	~	0.15	0.15	0.15	0.15	0.15	0.15	0.15
y1	~	2.30	2.60	3.00	3.20	3.70	4.30	4.80
y2	~	1.90	2.40	2.60	3.00	3.60	3.90	4.00



**VITI HL PLAST
PROPRIETA' MECCANICHE**

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STABILIMENTO:
C.SO PROMESSI SPOSI, 25/T- VIA AZZECAGARBUGLI,
19

MAGAZZINO:
VIA BRODOLINI, 57 (LOC. BIONE)

INTERNET: <http://www.viti.it> E-MAIL: viti@viti.it

1. **MATERIA PRIMA:** Acciaio da Cementazione C15B- INOX A2 -A4

2. **TRATTAMENTO TERMICO:** Carbonitrurazione

3. **TRATTAMENTO SUPERFICIALE:** Su richiesta

4. **PROFONDITA' DI CEMENTAZIONE:**

DIAMETRO (mm)	PROFONDITA' (mm)
Ø 3.00 – Ø 4.00	0.05 – 0.20
Ø 5.00	0.10 – 0.25
Ø 6.00	0.15 – 0.30

5. **DUREZZA SUPERFICIALE:** ≥ 450 HV_{0.3}

6. **DUREZZA A CUORE:** 270 - 420 HV_{0.3}

7. **TORSIONE MINIMA:**

DIAMETRO (mm)	TORSIONE (Nm)	DIAMETRO (mm)	TORSIONE (Nm)
Ø 3.00	1.50	Ø 5.00	4.40
Ø 3.50	2.00	Ø 6.00	9.00
Ø 4.00	2.70		