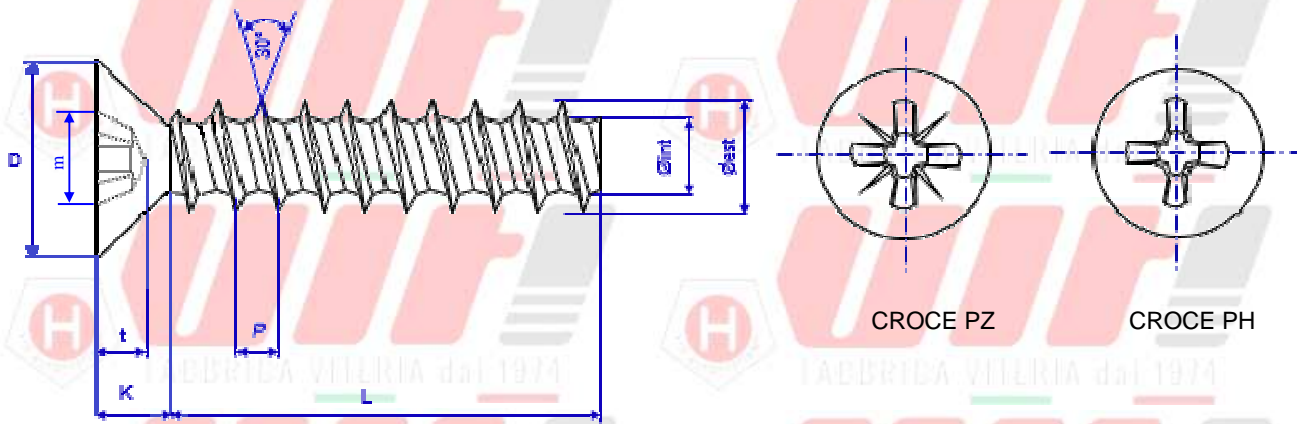


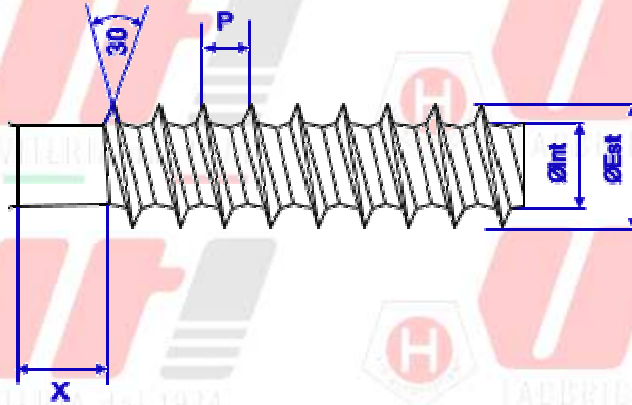
| Ø Nominale | 2.0 | 2.2 | 2.5 | 3.0 | 3.5 | 4.0 | 5.0 | 6.0 |
|-------------|------|------|------|------|------|------|------|-------|
| D - MAX | 3.50 | 3.90 | 4.40 | 5.30 | 6.10 | 7.00 | 8.80 | 10.50 |
| K | 1.40 | 1.50 | 1.70 | 2.00 | 2.50 | 2.70 | 3.40 | 4.50 |
| Impronta PH | 1 | 1 | 1 | 1 | 2 | 2 | 2 | 3 |
| m ~ | 2.30 | 2.40 | 2.60 | 2.90 | 4.00 | 4.30 | 4.90 | 6.50 |
| t Max | 1.10 | 1.20 | 1.38 | 1.65 | 1.86 | 2.14 | 2.75 | 3.10 |
| t Min | 0.64 | 0.74 | 0.92 | 1.19 | 1.23 | 1.51 | 2.12 | 2.44 |
| Impronta Pz | 1 | 1 | 1 | 1 | 2 | 2 | 2 | 3 |
| m ~ | 2.40 | 2.40 | 2.60 | 2.90 | 3.90 | 4.30 | 4.90 | 6.60 |
| t Max | 0.82 | 0.92 | 1.08 | 1.61 | 1.72 | 2.08 | 2.67 | 3.03 |
| t Min | 1.07 | 1.17 | 1.33 | 1.26 | 1.36 | 1.62 | 2.23 | 2.57 |

| Nominale | 2.0 | 2.2 | 2.5 | 3.0 | 3.5 | 4.0 | 5.0 | 6.0 |
|----------------|--------------------|-----|-----|-----|-----|-----|-----|-----|
| Lunghezza vite | LUNGHEZZA STANDARD | | | | | | | |
| Max | | | | | | | | |
| Min | | | | | | | | |
| 4.87 | | | | | | | | |
| 4.27 | | | | | | | | |
| 5.37 | | | | | | | | |
| 4.62 | | | | | | | | |
| 6.37 | | | | | | | | |
| 5.62 | | | | | | | | |
| 7.45 | | | | | | | | |
| 6.55 | | | | | | | | |
| 8.45 | | | | | | | | |
| 7.55 | | | | | | | | |
| 10.45 | | | | | | | | |
| 9.55 | | | | | | | | |
| 12.55 | | | | | | | | |
| 11.45 | | | | | | | | |
| 14.55 | | | | | | | | |
| 13.45 | | | | | | | | |
| 16.55 | | | | | | | | |
| 15.45 | | | | | | | | |
| 18.55 | | | | | | | | |
| 17.45 | | | | | | | | |
| 20.65 | | | | | | | | |
| 19.35 | | | | | | | | |
| 22.65 | | | | | | | | |
| 21.35 | | | | | | | | |
| 25.65 | | | | | | | | |
| 24.35 | | | | | | | | |
| 30.65 | | | | | | | | |
| 29.35 | | | | | | | | |
| 35.80 | | | | | | | | |
| 34.20 | | | | | | | | |
| 40.80 | | | | | | | | |
| 39.20 | | | | | | | | |
| 50.80 | | | | | | | | |
| 49.20 | | | | | | | | |



| Ø Nominale | 2.0 | 2.2 | 2.5 | 3.0 | 3.5 | 4.0 | 5.0 | 6.0 | |
|-------------|-----|------|------|------|------|------|------|------|------|
| D | 3.8 | 3.8 | 4.7 | 5.5 | 7.3 | 8.4 | 9.3 | 11.3 | |
| K | ~ | | | | | | | | |
| Impronta PH | 1 | 1 | 1 | 1 | 2 | 2 | 2 | 2 | |
| m | ~ | 2.35 | 2.35 | 2.60 | 2.7 | 3.9 | 4.2 | 4.6 | 5.2 |
| t | Max | 1.25 | 1.25 | 1.43 | 1.56 | 1.96 | 2.22 | 2.67 | 3.22 |
| | Min | 0.95 | 0.95 | 0.97 | 1.10 | 1.33 | 1.59 | 2.04 | 2.59 |
| Impronta Pz | 1 | 1 | 1 | 1 | 2 | 2 | 2 | 2 | |
| m | ~ | 2.2 | 2.2 | 2.6 | 2.7 | 4.0 | 4.2 | 4.6 | 5.1 |
| t | Max | 1.17 | 1.17 | 1.34 | 1.45 | 1.93 | 2.16 | 2.52 | 3.06 |
| | Min | 0.92 | 0.92 | 1.09 | 1.20 | 1.47 | 1.70 | 2.06 | 2.60 |

| Nominale | 2.0 | 2.2 | 2.5 | 3.0 | 3.5 | 4.0 | 5.0 | 6.0 |
|----------------|--------------------|-----|-----|-----|-----|-----|-----|-----|
| Lunghezza vite | LUNGHEZZA STANDARD | | | | | | | |
| Max | | | | | | | | |
| Min | | | | | | | | |
| 4.87 | | | | | | | | |
| 4.27 | | | | | | | | |
| 5.37 | | | | | | | | |
| 4.62 | | | | | | | | |
| 6.37 | | | | | | | | |
| 5.62 | | | | | | | | |
| 7.45 | | | | | | | | |
| 6.55 | | | | | | | | |
| 8.45 | | | | | | | | |
| 7.55 | | | | | | | | |
| 10.45 | | | | | | | | |
| 9.55 | | | | | | | | |
| 12.55 | | | | | | | | |
| 11.45 | | | | | | | | |
| 14.55 | | | | | | | | |
| 13.45 | | | | | | | | |
| 16.55 | | | | | | | | |
| 15.45 | | | | | | | | |
| 18.55 | | | | | | | | |
| 17.45 | | | | | | | | |
| 20.65 | | | | | | | | |
| 19.35 | | | | | | | | |
| 22.65 | | | | | | | | |
| 21.35 | | | | | | | | |
| 25.65 | | | | | | | | |
| 24.35 | | | | | | | | |
| 30.65 | | | | | | | | |
| 29.35 | | | | | | | | |
| 35.80 | | | | | | | | |
| 34.20 | | | | | | | | |
| 40.80 | | | | | | | | |
| 39.20 | | | | | | | | |
| 50.80 | | | | | | | | |
| 49.20 | | | | | | | | |



Estremità senza punta tipo F

| \varnothing Nominale | | 2.0 | 2.2 | 2.5 | 3.0 | 3.5 | 4.0 | 5.0 | 6.0 |
|--------------------------|--------------------------------|------|------|------|------|------|------|------|------|
| \varnothing Est | Max | 2.15 | 2.35 | 2.65 | 3.18 | 3.68 | 4.18 | 5.18 | 6.18 |
| | Min | 2.00 | 2.20 | 2.50 | 3.0 | 3.5 | 4.0 | 5.0 | 6.0 |
| \varnothing Int | ~ | 1.15 | 1.25 | 1.40 | 1.66 | 1.91 | 2.17 | 2.68 | 3.19 |
| P | ~ | 0.89 | 0.98 | 1.12 | 1.34 | 1.57 | 1.79 | 2.24 | 2.69 |
| α Filetto | ~ | 30° | 30° | 30° | 30° | 30° | 30° | 30° | 30° |
| Inc. \varnothing nocc. | | 150° | 150° | 150° | 150° | 150° | 150° | 150° | 150° |
| X | Max L > (3* \varnothing est) | 2.0 | 2.2 | 2.50 | 3.0 | 3.5 | 4.0 | 5.0 | 6.0 |
| | Min L < (3* \varnothing est) | 1.0 | 1.1 | 1.3 | 1.5 | 1.8 | 2.0 | 2.5 | 3.0 |



VITI FULL PLAST PROPRIETA' MECCANICHE

23900 LECCO ITALY - C.SO PROMESSI SPOSI, 27/M
TEL. 0341.49.44.06 r.a. - Fax 0341.49.38.46

STABILIMENTO:
C.SO PROMESSI SPOSI, 25/T- VIA AZZECCAGARBUGLI,
19

MAGAZZINO:
VIA BRODOLINI, 57 (LOC. BIONE)

INTERNET: <http://www.viti.it> E-MAIL: viti@viti.it

1. MATERIA PRIMA: Acciaio C15B – INOX A2-A4

2. TRATTAMENTO TERMICO: Cementazione

3. TRATTAMENTO SUPERFICIALE: Su richiesta

4. PROFONDITA' DI CEMENTAZIONE:

| DIAMETRO (mm) | PROFONDITA' (mm) |
|-----------------|------------------|
| Ø 3.00 – Ø 4.00 | 0.05 – 0.20 |
| Ø 5.00 | 0.10 – 0.25 |
| Ø 6.00 | 0.15 – 0.30 |
| Ø 8.00 | |

5. DUREZZA SUPERFICIALE: $\geq 450 \text{ HV}_{0.3}$

6. DUREZZA A CUORE: $290 - 420 \text{ HV}_{0.3}$

7. TORSIONE MINIMA:

| DIAMETRO (mm) | TORSIONE (Nm) | DIAMETRO (mm) | TORSIONE (Nm) |
|---------------|---------------|---------------|---------------|
| Ø 3.00 | 1.50 | Ø 5.00 | 4.40 |
| Ø 3.50 | 2.00 | Ø 6.00 | 9.00 |
| Ø 4.00 | 2.70 | | |